



Arjun Engineering Works



Quality &
Innovation is our

TOP
Priority



About Us

Arjun Engineering Works is a renowned manufacturer specializing in sheet metal and metal working machineries. Established in 2007, we operate as a Sole Proprietorship with the aim of delivering highly efficient machines in various specifications within specified timelines. Our headquarters are situated in Rajkot, Gujarat, India, where we have developed a comprehensive and well-functioning infrastructure crucial for our firm's growth.

Our Infrastructure

Our spacious infrastructure is equipped with the latest facilities and is managed by an experienced team. We utilize state-of-the-art quality testing devices to ensure the quality of both raw materials and finished products. The key units of our infrastructure include:

- » **Product Design**
- » **Manufacturing**
- » **Quality Control**
- » **Post-production Processes**



Why Choose Us?

We take pride in being the preferred choice for our customers, thanks to the following key factors:

- » **Well-Functional Infrastructure:** Our facility is designed to meet operational needs efficiently.
- » **Efficient Range of Machines:** We offer a diverse range of high-performing machines.
- » **Experienced Team of Professionals:** Our dedicated and skilled team ensures optimal results.
- » **Client-Centric Approach:** Customer satisfaction is at the forefront of our business philosophy.
- » **Excellent Transport & Logistic Facility:** We ensure reliable and timely delivery.
- » **Economical Price Range:** Competitive pricing without compromising on quality.
- » **Prompt Delivery:** Timely fulfillment of customer orders.
- » **Positive Records:** A track record of consistently meeting and exceeding customer expectations.

At Arjun Engineering Works, we are committed to delivering excellence through our products and services, and we look forward to the opportunity to serve your machinery needs with precision and reliability.

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'C' TYPE MECHANICAL POWER PRESS MACHINE



STANDARD ACCESSORIES

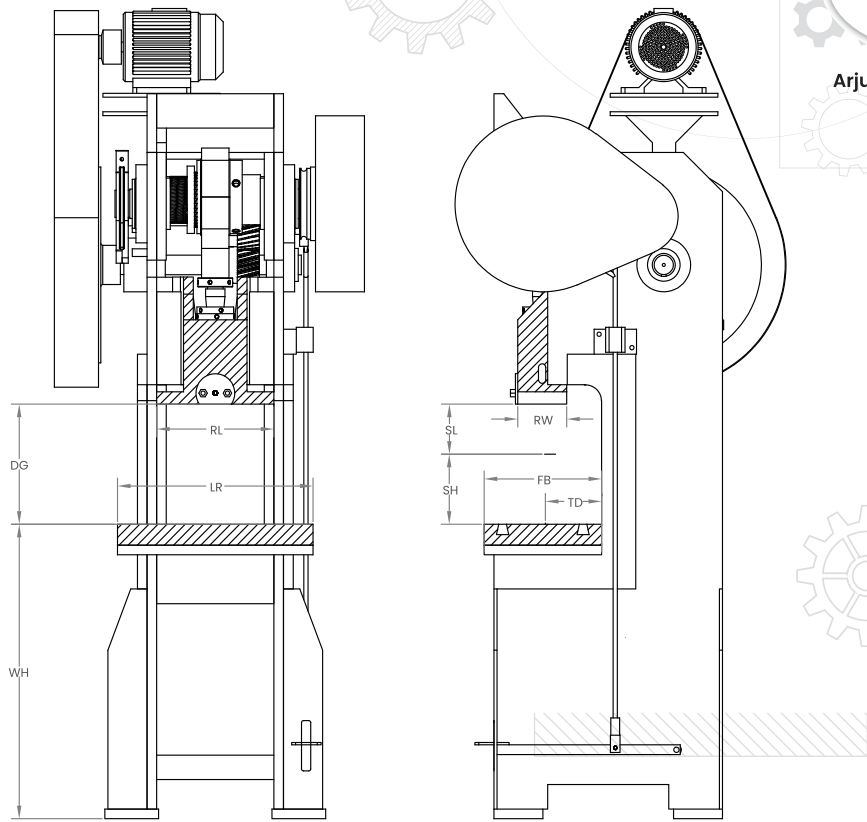
- » Motor Pulley, Stud Drive
- » Motor Stand, Knock-Out System, Rolling Key,
- » Fly Wheel (Load Wheel) Guard, Geared Guard.
- » Housing with Gun Metal Bearing and Bushings.
- » Electrical Motor, R/F Switch & 'V' Belts.
- » Slide Adjustment Spanner
- » Oil Cup for Lubrication Points

OPTIONAL ACCESSORIES

- » Feeder and De-coiler
- » Manual or Auto Lubrication System.
- » Die Cushion
- » Two Hand Operated Push Button.

Model No.	ACMP-05	ACMP-10	ACMP-20	ACMP-30
Capacity	05 Ton	10 Ton	20 Ton	30 Ton
Crank Shaft Diameter	90	110	130	140
Stroke Adjustment	10 to 50	10 to 63	10 to 76	10 to 89
Ram Face Size (RL x RW)	200 x 89	254 x 114	305 x 127	350 x 165
Hole In Ram	25	25	32	38
Hole In Bed	63	76	89	102
Bed Size (LR x FB)	350 x 200	405 x 254	510 x 305	560 x 380
Daylight Gap (DG)	200	254	300	365
Throat Depth (TD)	100	127	152	190
Stroke Length (SL)	50	63	76	89
Shut Height (SH)	150	191	224	276
Stroke Per Minute	80	60	55	50
Working Height (WH)	710	750	755	755
Load Wheel Diameter	406	457	508	610
Motor Pulley Diameter	64	90	100	125
Motor Power	1 HP	1.5 HP	2 HP	3 HP

» ALL DIMENSIONS ARE IN M.M



ACMP-50	ACMP-60	ACMP-80	ACMP-100	ACMP-150	ACMP-200	ACMP-250
50 Ton	60 Ton	80 Ton	100 Ton	150 Ton	200 Ton	250 Ton
165	165	190	210	225	240	280
10 to 101	10 to 101	10 to 114	10 to 127	10 to 152	10 to 152	10 to 152
393 x 197	393 x 197	451 x 203	508 x 229	546 x 254	610 x 280	660 x 305
51	51	57	55	65	76	80
127	127	140	152	165	178	203
660 x 407	762 x 508	762 x 508	915 x 610	1016 x 710	1120 x 750	1200 x 860
405	405	430	430	457	457	508
204	254	254	305	355	375	430
101	101	114	127	152	152	152
304	304	316	303	305	305	356
45	45	40	35	30	25	25
790	790	790	775	812	812	812
715	812	812	914	1066	1150	1270
125	125	152	152	175	175	200
5 HP	5 HP	7.5 HP	10 HP	15 HP	20 HP	25 HP

» DESIGN, DIMENSIONS & PARTICULARS ARE SUBJECT TO ALTERATIONS WITHOUT NOTIFICATION.

'H' TYPE MECHANICAL POWER PRESS MACHINE

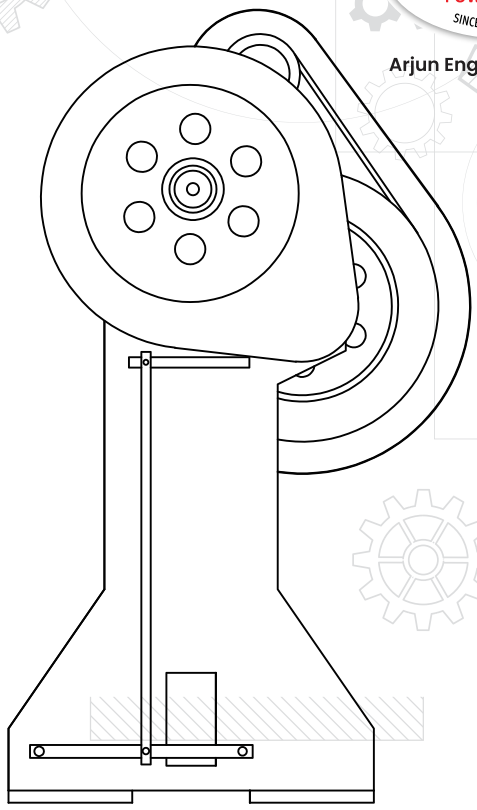
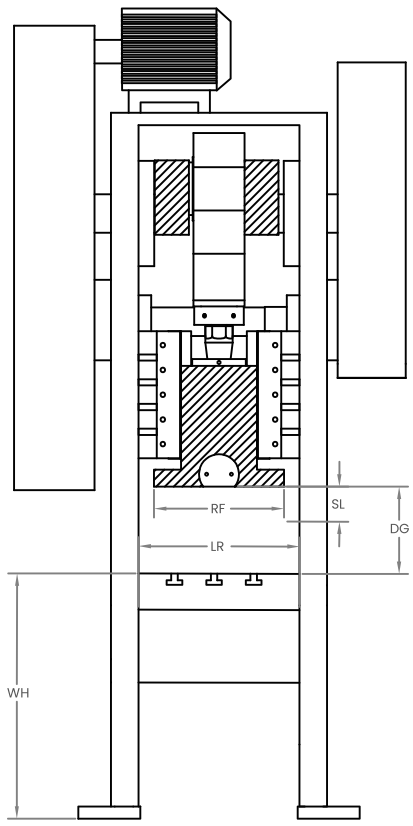


STANDARD ACCESSORIES

- » Motor Pulley, Stud Drive
- » Motor Stand, Knock-Out System, Rolling Key,
- » Fly Wheel (Load Wheel) Guard, Geared Guard.
- » Housing with Gun Metal Bearing and Bushings.
- » Electrical Motor, R/F Switch & 'V' Belts.
- » Slide Adjustment Spanner
- » Oil Cup for Lubrication Points

OPTIONAL ACCESSORIES

- » Feeder and De-coiler
- » Manual or Auto Lubrication System.
- » Die Cushion
- » Two Hand Operated Push Button.



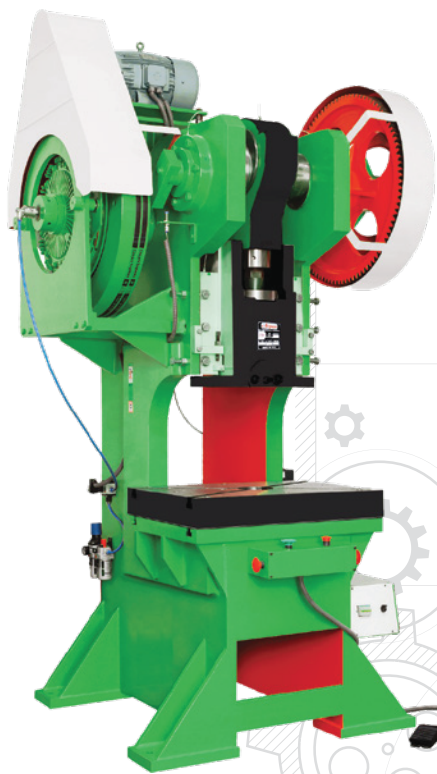
Model No.	AHMP-30	AHMP-50	AHMP-80
Capacity	30 Ton	50 Ton	80 Ton
Crank Shaft Diameter	140	160	190
Stroke Adjustment	10 to 76	10 to 89	10 to 114
Ram Face Size (R x F)	350 x 165	393 x 197	451 x 203
Hole In Ram	38	45	50
Hole In Bed	89	101	130
Bed Size (LR x FB)	406 x 457	457 x 508	533 x 584
Daylight Gap (DG)	330	355	406
Stroke Length (SL)	76	89	114
Shut Height (SH)	254	266	292
Stroke Per Minute	40	40	40
Working Height (WH)	880	850	900
Load Wheel Diameter	610	715	812
Motor Pulley Diameter	125	125	152
Motor Power	3 HP	5 HP	10 HP

AHMP-100	AMHP-150	AHMP-200	AHMP-250	AHMP-300	AHMP-400	AHMP-500
100 Ton	150 Ton	200 Ton	250 Ton	300 Ton	400 Ton	500 Ton
190	196	220	220	255	295	295
10 to 127	10 to 152	10 to 152	10 to 152	10 to 178	10 to 203	10 to 203
508 x 229	546 x 254	610 x 280	660 x 305	760 x 340	860 x 405	1016 x 508
50	80	80	80	80	80	80
150	200	225	250	250	300	300
609 x 660	660 x 711	762 x 812	863 x 914	915 x 915	990 x 990	1092 x 1092
432	457	482	495	558	609	660
127	152	152	152	178	203	203
305	305	330	343	380	406	457
40	40	35	30	30	25	25
900	900	900	900	900	900	900
914	1066	1150	1270	1350	1460	1525
152	175	175	200	250	250	350
10 HP	15 HP	20 HP	25 HP	30 HP	40 HP	50 HP

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'C' TYPE PNEUMATIC POWER PRESS MACHINE



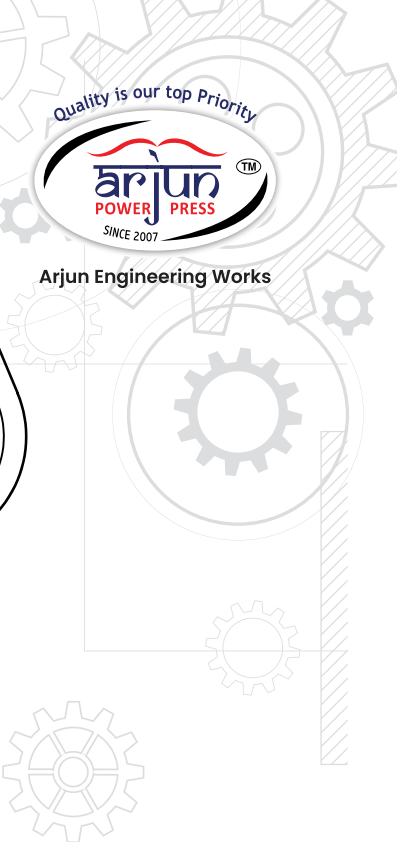
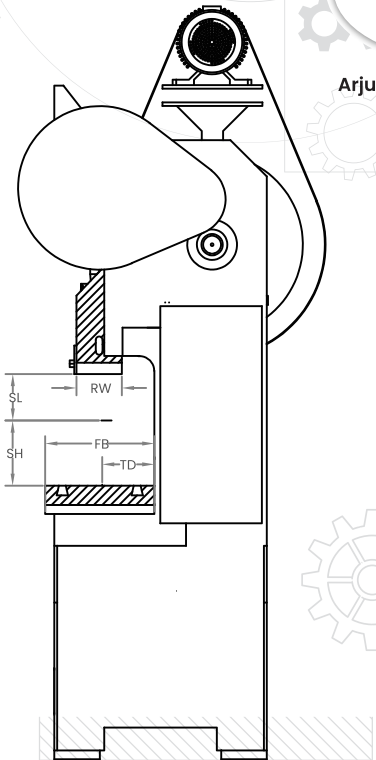
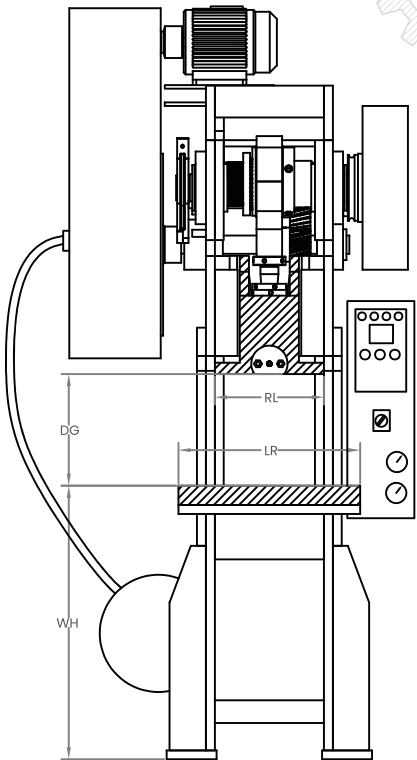
STANDARD ACCESSORIES

- » Motor Pulley, Stud Drive
- » Motor Stand, Knock-Out System, Rolling Key,
- » Fly Wheel (Load Wheel) Guard, Geared Guard.
- » Housing with Gun Metal Bearing and Bushings.
- » Electric Motor and 'V' Belts.
- » Slide Adjustment Spanner
- » Two Hand Push Button
- » Electrical Control Panel Box (Off, Inch, Single and Continuous Stroke)
- » Foot Switch
- » Manual Lubrication System
- » Stroke Counter

OPTIONAL ACCESSORIES

- » Feeder and De-coiler
- » Manual or Auto Lubrication System.
- » Die Cushion
- » Two Hand Operated Push Button.

Model No.	ACPN-20	ACPN-30	ACPN-50
Capacity	20 Ton	30 Ton	50 Ton
Crank Shaft Diameter	130	140	165
Stroke Adjustment	10 to 76	10 to 89	10 to 101
Ram Face Size (R x F)	305 x 127	350 x 165	393 x 197
Hole In Ram	32	38	51
Hole In Bed	89	102	127
Bed Size (LR x FB)	510 x 305	560 x 380	660 x 407
Daylight Gap (DG)	300	365	405
Throat Depth (TD)	152	190	204
Stroke Length (SL)	76	89	101
Shut Height (SH)	224	276	304
Stroke Per Minute	55	50	45
Working Height (WH)	755	755	790
Load Wheel Diameter	508	610	715
Motor Pulley Diameter	100	125	125
Air Pressure	6 BAR	6 BAR	6 BAR
Pneumatic Clutch	200 KPM	200 KPM	300 KPM
Motor Power	2 HP	3 HP	5 HP



ACPN-60	ACPN-80	ACPN-100	ACPN-150	ACPN-200	ACPN-250
60 Ton	80 Ton	100 Ton	150 Ton	200 Ton	250 Ton
165	190	210	225	240	280
10 to 101	10 to 114	10 to 127	10 to 152	10 to 152	10 to 152
393 x 197	451 x 203	508 x 229	546 x 254	610 x 280	660 x 305
51	57	55	65	76	80
127	140	152	165	178	203
762 x 508	762 x 508	915 x 610	1016 x 710	1120 x 750	1200 x 860
405	430	430	457	457	508
254	254	305	355	375	430
101	114	127	152	152	152
304	316	303	305	305	356
45	40	35	30	25	25
790	790	775	812	812	812
812	812	914	1066	1150	1270
125	152	152	175	175	200
6 BAR	6 BAR	6 BAR	6 BAR	6 BAR	6 BAR
300 KPM	600 KPM	600 KPM	800 KPM	1200 KPM	1200 KPM
5 HP	7.5 HP	10 HP	15 HP	20 HP	25 HP

MECHANICAL UNDER CRANK SHEARING MACHINE



Model No.	CUTTING LENGTH X THICK	STROKE PER MINUTE	TABLE HEIGHT
ASUG – 1	610 x 1	120	700
ASUG – 2	1000 x 1	120	700
ASUG – 3	1270 x 1	120	750
ASUG – 4	1525 x 1	120	750
ASUG – 5	2030 x 1	120	750
ASUG – 6	2540 x 1	120	800
ASUG – 7	3125 x 1	120	800
ASML – 1	610 x 2	55	700
ASML – 2	1000 x 2	55	700
ASML – 3	1270 x 2	55	750
ASML – 4	1525 x 2	55	750
ASML – 5	2030 x 2	55	750
ASML – 6	2540 x 2	55	800
ASML – 7	3125 x 2	55	800
ASMH – 1	610 x 4	50	750
ASMH – 2	1000 x 4	50	800
ASMH – 3	1270 x 4	50	800
ASMH – 4	1525 x 4	50	900
ASMH – 5	2030 x 4	50	900
ASMH – 6	2540 x 4	50	900
ASMH – 7	3125 x 4	40	900

STANDARD ACCESSORIES

- » Motor Pulley, Stud Drive
- » Motor Stand, Knock-Out System, Rolling Key,
- » Fly Wheel (Load Wheel) Guard, Geared Guard.
- » Housing with Gun Metal Bearing and Bushings.
- » Electrical Motor, R/F Switch & 'V' Belts.
- » Oil Cup for Lubrication Points

OPTIONAL ACCESSORIES

- » Manual or Auto Lubrication System.

TABLE WIDTH	FRONT GAUGE	REAR GAUGE	MOTOR POWER	BLADE LENGTH x WIDTH x THICK
250	600	450	1 HP	610 x 50 x 12
250	600	450	1 HP	1000 x 50 x 12
300	600	600	1 HP	1270 x 50 x 12
300	600	600	1 HP	1525 x 50 x 12
300	600	600	2 HP	2030 x 50 x 12
350	600	600	3 HP	2540 x 50 x 12
350	600	600	5 HP	3125 x 50 x 12
300	600	600	2 HP	610 x 63 x 12
300	600	600	2 HP	1000 x 63 x 12
350	600	600	2 HP	1270 x 63 x 12
350	600	600	2 HP	1525 x 63 x 12
400	600	600	3 HP	2030 x 63 x 14
400	600	600	5 HP	2540 x 63 x 14
400	600	600	5 HP	3125 x 63 x 14
350	600	600	3 HP	610 x 63 x 14
350	600	600	5 HP	1000 x 63 x 14
400	600	600	5 HP	1270 x 63 x 14
450	600	600	5 HP	1525 x 75 x 18
450	600	600	7.5 HP	2030 x 75 x 18
450	600	600	10 HP	2540 x 75 x 18
450	600	600	15 HP	3125 x 75 x 18

'C' TYPE HYDRAULIC POWER PRESS MACHINE

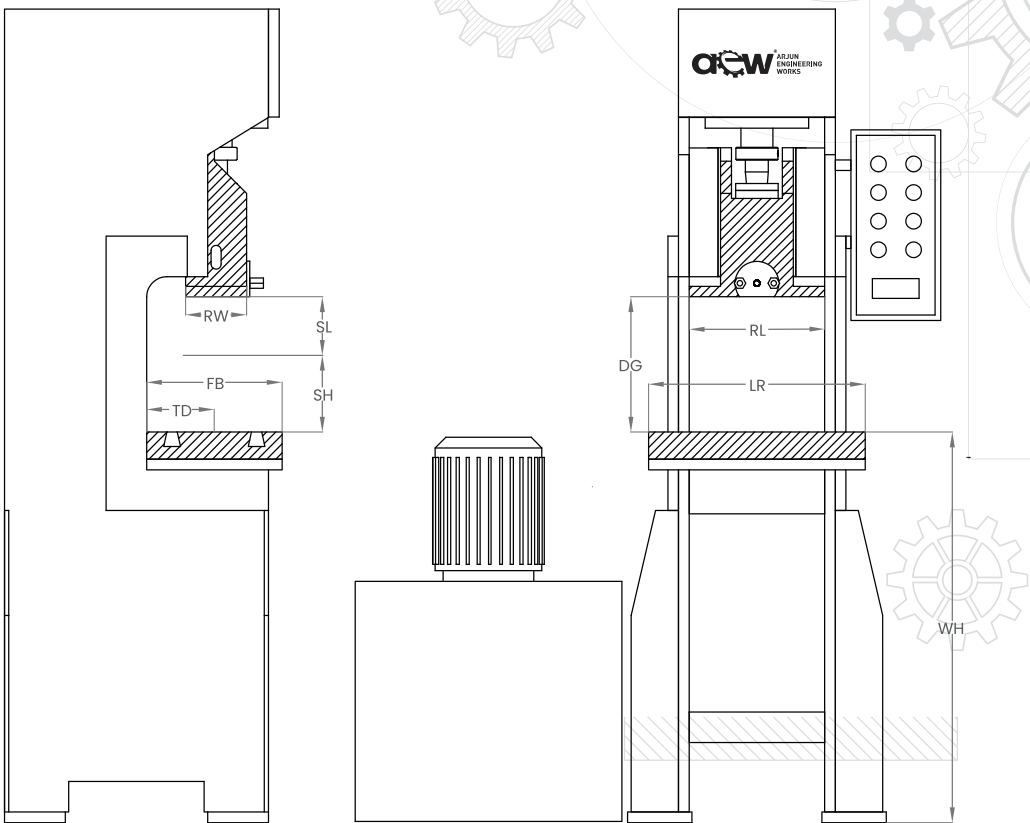


STANDARD ACCESSORIES

- » Main Drive Electrical Motor
- » Power Pack with All Hydraulic Components
- » Front Operator Electric Control Panel Box.
- » Variable Stroke Adjustment with Limit Switch
- » Slide Adjustment Spanner.
- » Movable Foot Switch
- » Stroke Counter

OPTIONAL ACCESSORIES

- » PLC System with HMI
- » Feeder and De-coiler.
- » Manual or Auto Lubrication System.
- » Die Cushion.
- » Two Hand Operated Push Button.
- » Safety Light Curtin (Safety Sensor)



Model No.	ACHP-05	ACHP-10	ACHP-20	ACHP-30
Capacity	05 Ton	10 Ton	20 Ton	30 Ton
Bed Size (LR x FB)	350 x 200	405 x 254	510 x 305	560 x 380
Throat Depth (TD)	100	127	152	190
Ram Face Size (RL x RW)	200 x 89	254 x 114	305 x 127	350 x 165
Hole In Ram	25	25	32	38
Hole In Bed	63	76	89	102
Daylight Gap (DG)	200	254	300	365
Stroke Length (SL)	50	75	90	100
Shut Height (SH)	150	179	210	265
Working Height (WH)	710	732	765	755
Motor Power	1.5 HP	2 HP	3 HP	3 HP
Oil Tank	40 Ltr.	100 Ltr.	120 Ltr.	150 Ltr.

ACHP-50	ACHP-60	ACHP-80	ACHP-100	ACHP-150	ACHP-200	ACHP-250
50 Ton	60 Ton	80 Ton	100 Ton	150 Ton	200 Ton	250 Ton
660 x 407	762 x 508	762 x 508	915 x 610	1016 x 710	1120 x 750	1200 x 860
204	254	254	305	355	375	430
393 x 197	393 x 197	451 x 203	508 x 229	546 x 254	610 x 280	660 x 305
51	51	57	55	65	76	80
127	127	140	152	165	178	203
405	405	430	430	457	457	508
100	125	150	150	200	200	200
305	280	280	280	257	257	308
790	790	790	775	812	812	812
5	7.5 HP	7.5 HP	10 HP	15 HP	15 HP	20 HP
200 Ltr.	250 Ltr.	300 Ltr.	400 Ltr.	400 Ltr.	500 Ltr.	600 Ltr.

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FIXED FRAME TYPE HYDRAULIC PRESS MACHINE

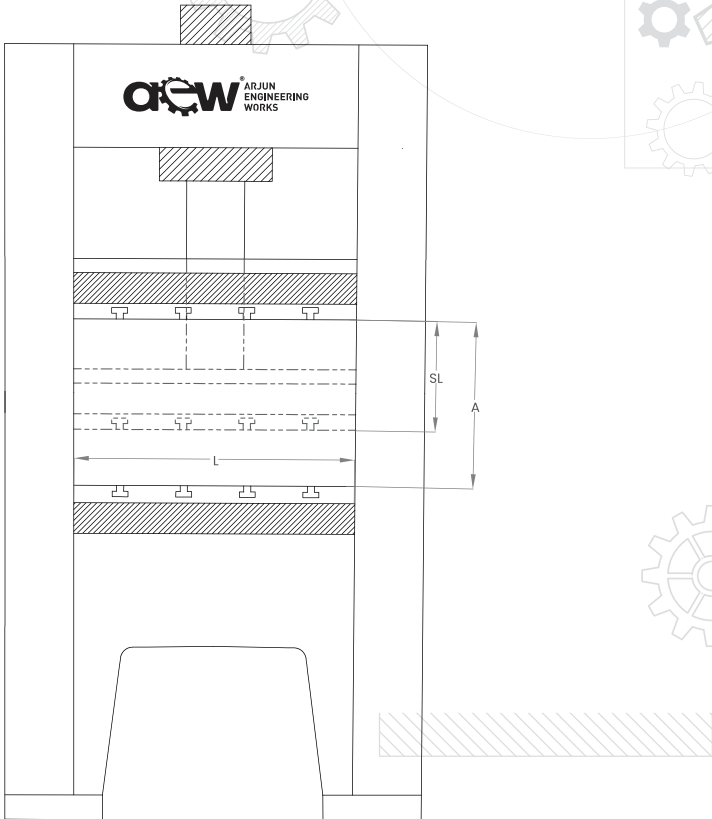


STANDARD ACCESSORIES

- » Main Drive Electrical Motor.
- » Power Pack with All Hydraulic Components.
- » Front Operator Electric Control Panel Box.
- » Variable Stroke Adjustment with Limit Switch.
- » Movable Foot Switch.
- » Stroke Counter.

OPTIONAL ACCESSORIES

- » PLC System with HMI
- » Feeder and De-coiler.
- » Manual or Auto Lubrication System.
- » Die Cushion.
- » Two Hand Operated Push Button.
- » Safety Light Curtin (Safety Sensor)



Model No.	AFHP-30	AFHP-50	AFHP-80	AFHP-100
Capacity	30 Ton	50 Ton	80 Ton	100 Ton
Bed Size (LR x FB)	600 x 400	600 x 450	700 x 500	800 x 600
Slide Size (AB x CD)	550 x 350	550 x 400	650 x 450	750 x 550
Hole In Bed	100	100	100	100
Daylight Gap (DG)	350	400	450	450
Stroke Length (SL)	250	250	300	300
Shut Height (SH)	100	150	150	150
Working Height (WH)	850	850	850	850
Approach Speed	25	30	40	40
Pressing Speed	5-8	5-8	5-8	5-8
Return Speed	30	50	60	60
Motor Power	3 HP	5 HP	7.5 HP	10 HP
Oil Tank	150 Ltr.	200 Ltr.	250 Ltr.	300 Ltr.

AFHP-150	AFHP-200	AFHP-250	AFHP-300	AFHP-400	AFHP-500
150 Ton	200 Ton	250 Ton	300 Ton	400 Ton	500 Ton
800 x 650	900 x 600	900 x 600	1000 x 650	1050 x 650	1100 x 650
750 x 600	850 x 550	850 x 550	950 x 600	1000 x 600	1050 x 600
100	100	100	100	100	100
500	500	500	600	600	700
300	300	300	400	400	500
200	200	200	200	200	200
900	900	900	900	900	950
50	80	100	100	120	130
10-15	10-15	15-20	15-20	15-20	20-25
90	90	110	110	130	140
12.5 HP	15 HP	20 HP	20 HP	25 HP	25 HP
350 Ltr.	400 Ltr.	450 Ltr.	500 Ltr.	550 Ltr.t	600 Ltr.

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4 PILLAR TYPE HYDRAULIC PRESS MACHINE

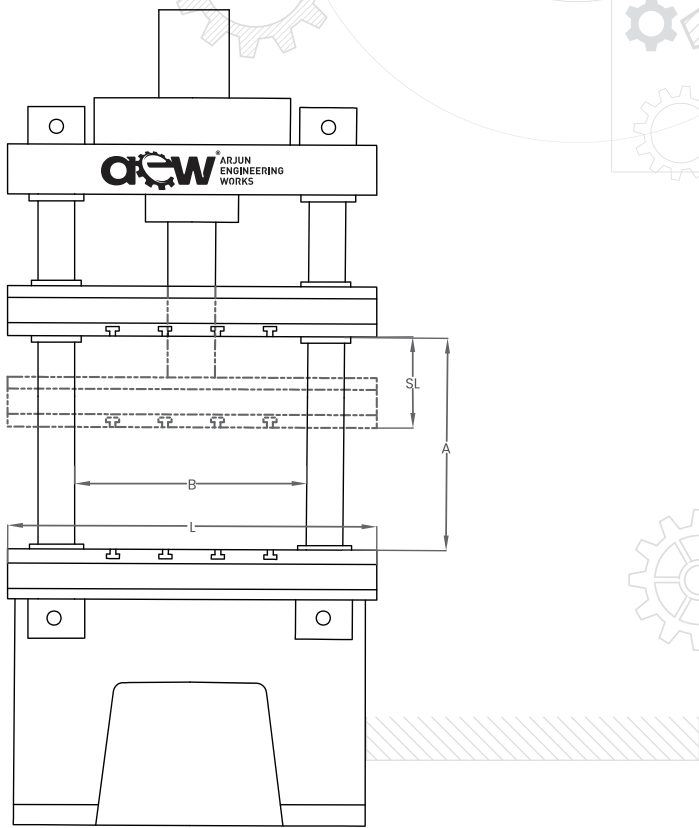


STANDARD ACCESSORIES

- » Main Drive Electrical Motor.
- » Power Pack with All Hydraulic Components.
- » Front Operator Electric Control Panel Box.
- » Variable Stroke Adjustment with Limit Switch.
- » Movable Foot Switch.
- » Stroke Counter.

OPTIONAL ACCESSORIES

- » PLC System with HMI
- » Feeder and De-coiler.
- » Manual or Auto Lubrication System.
- » Die Cushion.
- » Two Hand Operated Push Button.
- » Safety Light Curtin (Safety Sensor)



Model No.	A4HP-30	A4HP-50	A4HP-80	A4HP-100
Capacity	30 Ton	50 Ton	80 Ton	100 Ton
Bed Size (LR x FB)	600 x 400	600 x 450	700 x 500	800 x 600
Slide Size (AB x CD)	550 x 350	550 x 400	650 x 450	750 x 550
Hole In Bed	100	100	100	100
Daylight Gap (DG)	350	400	450	450
Stroke Length (SL)	250	250	300	300
Shut Height (SH)	100	150	150	150
Working Height (WH)	850	850	850	850
Approach Speed	25	30	40	40
Pressing Speed	5-8	5-8	5-8	5-8
Return Speed	30	50	60	60
Motor Power	3 HP	5 HP	7.5 HP	10 HP
Oil Tank	150 Ltr.	200 Ltr.	250 Ltr.	300 Ltr.

A4HP-150	A4HP-200	A4HP-250	A4HP-300	A4HP-400	A4HP-500
150 Ton	200 Ton	250 Ton	300 Ton	400 Ton	500 Ton
800 x 650	900 x 600	900 x 600	1000 x 650	1050 x 650	1100 x 650
750 x 600	850 x 550	850 x 550	950 x 600	1000 x 600	1050 x 600
100	100	100	100	100	100
500	500	500	600	600	700
300	300	300	400	400	500
200	200	200	200	200	200
900	900	900	900	900	950
50	80	100	100	120	130
10-15	10-15	15-20	15-20	15-20	20-25
90	90	110	110	130	140
12.5 HP	15 HP	20 HP	20 HP	25 HP	25 HP
350 Ltr.	400 Ltr.	450 Ltr.	500 Ltr.	550 Ltr.	600 Ltr.

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'H' TYPE MOTORIZED WORKSHOP PRESS MACHINE



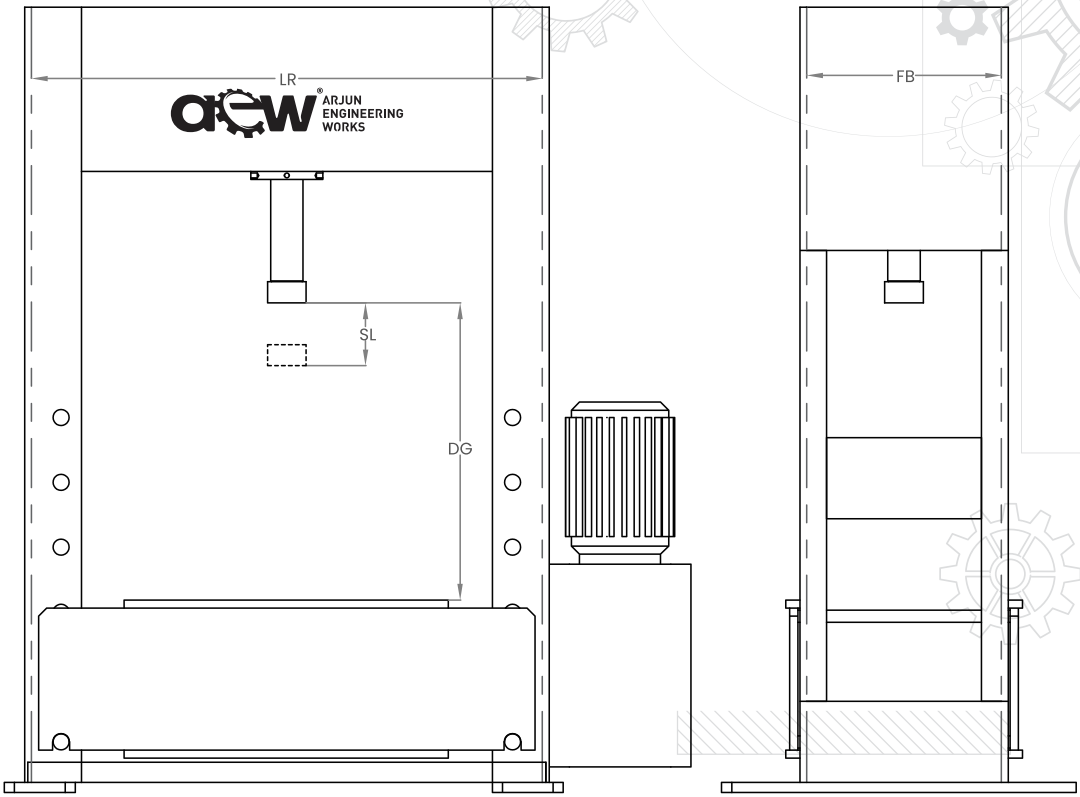
STANDARD ACCESSORIES

- » Reverse and Forward Switch Mounted on Machine's Side Frame.
- » Main Drive Motor Mounted on Oil Tank.
- » Pressure Gauge Meter Mounted on Machine.
- » Two Nos. of 'V' Block.
- » Two Nos. of Table Supporting Rod.
- » Two Nos. of MS Chain for Table Up & Down Movement.
- » Machine Operating System : Hand Leaver Valve Operated

OPTIONAL ACCESSORIES

- » Safety Guard (Safety Grill) will be extra.
- » 'T' Slotted Table Plate Will be extra.
- » Electrical Control Panel

Model No.	Capacity	Dis. Between Two Columns (Left to Right Side)(LR)
APWP-05	05 Ton	500
APWP-10	10 Ton	600
APWP-15	15 Ton	650
APWP-20	20 Ton	650
APWP-25	25 Ton	850
APWP-30	30 Ton	850
APWP-40	40 Ton	950
APWP-50	50 Ton	1000
APWP-60	60 Ton	1050
APWP-80	80 Ton	1180
APWP-100	100 Ton	1200
APWP-150	150 Ton	1300
APWP-200	200 Ton	1350
APWP-250	250 Ton	1350
APWP-300	300 Ton	1450
APWP-500	500 Ton	1500



Dis. BetweenTwo Columns (Front to Back Side)(FB)	Minimum Daylight Gap	Maximum Daylight Gap(DG)	Stroke Length(SL)	Motor Power	Oil Tank
200	100	650	200	1 HP	25
200	100	650	250	1 HP	25
200	100	650	250	1.5 HP	30
200	100	650	250	1.5 HP	30
300	200	950	250	1.5 HP	30
300	200	950	250	1.5 HP	40
350	200	950	300	2 HP	50
400	200	950	300	3 HP	60
450	200	1000	300	3 HP	60
500	200	1000	300	3 HP	100
600	200	1000	300	5 HP	150
650	200	1000	300	7.5 HP	200
650	200	1000	300	10 HP	200
700	200	1000	300	10 HP	250
700	200	1100	300	15 HP	350
1000	250	1100	300	20 HP	400

'H' TYPE HAND OPERATED WORKSHOP PRESS MACHINE



STANDARD ACCESSORIES

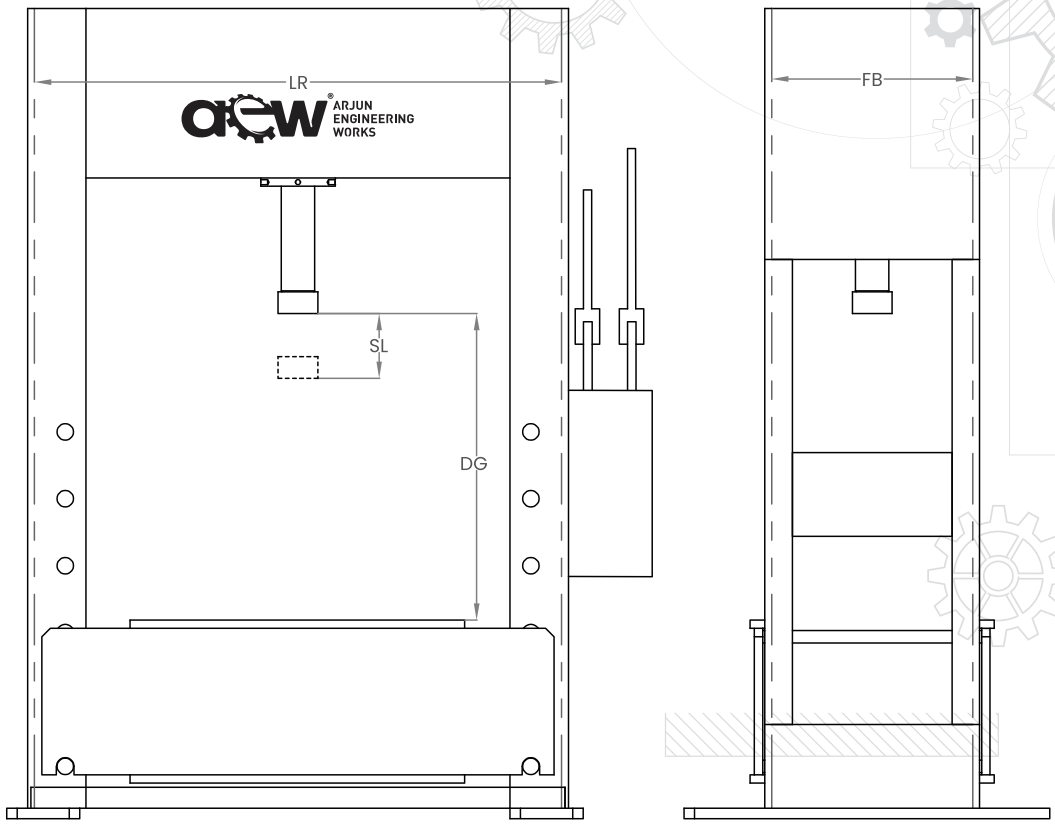
- » Pressure Gauge Meter Mounted on Machine.
- » Two Nos. of 'V' Block.
- » Two Nos. of Table Supporting Rod.
- » Two Nos. of MS Chain for Table Up & Down Movement.
- » Machine Operating System : Manual Handle Operated

OPTIONAL ACCESSORIES

- » Safety Guard (Safety Grill) will be extra.
- » 'T' Slotted Table Plate Will be extra.

Model No.	Capacity	Dis. Between Two Columns (Left to Right Side)(LR)
AHWP-05	05 Ton	500
AHWP-10	10 Ton	600
AHWP-15	15 Ton	650
AHWP-20	20 Ton	650
AHWP-25	25 Ton	850
AHWP-30	30 Ton	850
AHWP-40	40 Ton	950
AHWP-50	50 Ton	1000
AHWP-60	60 Ton	1050
AHWP-80	80 Ton	1180
AHWP-100	100 Ton	1200
AHWP-150	150 Ton	1300

» ALL DIMENSIONS ARE IN M.M



Dis. Between Two Columns (Front to Back Side)(FB)	Minimum Daylight Gap	Maximum Daylight Gap(DG)	Stroke Length(SL)	Oil Tank
200	100	650	100	05 Ltr.
200	100	650	125	05 Ltr.
200	100	650	150	07 Ltr.
200	100	650	150	07 Ltr.
300	200	950	150	07 Ltr.
300	200	950	150	07 Ltr.
350	200	950	150	08 Ltr.
400	200	950	150	08 Ltr.
450	200	1000	150	08 Ltr.
500	200	1000	150	10 Ltr.
600	200	1000	150	10 Ltr.
650	200	1000	150	15 Ltr.

» DESIGN, DIMENSIONS & PARTICULARS ARE SUBJECT TO ALTERATIONS WITHOUT NOTIFICATION.

HYDRAULIC VARIABLE RAKE ANGLE SHEARING MACHINE



STANDARD FEATURES

- » Rugged structure as per international standards
- » Moving beam synchronised by differential cylinders
- » Hardened rollers guide beam for constant blade gap
- » Rake angle adjustable to suit thickness and material
- » Blade gap adjusted with leavers for clean cuts
- » Sheets clamped hydraulically before cut starts
- » Shearing-clamping forces adjustable to suit job
- » Squaring arm 600mm at right-helps distribute wear
- » Front gauging with stops, scale on squaring arm
- » Both blades premium HC/HCr, four usable edges
- » Cutting length and position adjustable for shorter jobs
- » Beam returns on releasing footswitch for smaller cuts
- » Cutting area illuminated for clear view
- » First two hold-downs spaced closer at both ends
- » Squaring arm 1000mm at left with hardened lines
- » Front operated powered back gauge range 1000mm
- » Hardened rods, recessed table for easy sheet feeding
- » Sheet supporter 1000mm long help supports long plates
- » Ramp on rear slides out cut sheets outside shear area
- » Foot switch movable for operation from safe position
- » Finger safety guard with clear view of lighted cutting area
- » Dependable global of hydraulics, electrical
- » Efficient compact power pack with minimum piping
- » Electricals neatly wired-labeled for trouble shooting

STANDARD ACCESSORIES

- » Main Drive Motor.
- » Electric Control Panel Mounted On Side Frame.
- » Foot Switch.
- » Level Operated Blade Clearance Arrangement with Calibration.
- » Stroke Adjustment Rod with Limit Switch.
- » Front Sheet Support 750 MM Long.
- » Squaring Arm 750 MM Long Mounted On Table.
- » Manual Hand Operated Back Gauge 750 MM Long.
- » Hold Down Cylinder Mounted On M/C.
- » Finger Safety Guard.
- » Pair of Four Edges Blade Suitable To Shear Mild & Stainless Steel (Not In Warrantee)
- » Led Light On Cutting Blade.

MODEL	CUTTING LENGTH	NORMAL RAKE ANGEL FOR M.S	MAXIMUM RAKE ANGEL FOR M.S	NORMAL RAKE ANGEL FOR S.S
AHVR – 315	1500	3	4	2
AHVR – 320	2000	3	4	2
AHVR – 325	2500	3	4	2
AHVR – 330	3000	3	4	2
AHVR – 415	1500	4	6	3
AHVR – 420	2000	4	6	3
AHVR – 425	2500	4	6	3
AHVR – 430	3000	4	6	3
AHVR – 440	4000	4	6	3
AHVR – 450	5000	4	6	3
AHVR – 460	6000	4	6	3

MAXIMUM RAKE ANGEL FOR S.S	VARIABLE RAKE ANGEL	RAKE ANGEL STROKE PER MINUTE		NO. OF HOLD DOWNS	MOTOR POWER
		MIN.	MAX.		
3	0.5 – 3°	26	13	9	5 HP
3	0.5 – 3°	24	12	11	5 HP
3	0.5 – 3°	22	11	13	5 HP
3	0.5 – 3°	20	10	10	7.5 HP
4	0.5 – 3°	30	15	9	5 HP
4	0.5 – 3°	27	12	11	7.5 HP
4	0.5 – 3°	26	10	13	7.5 HP
4	0.5 – 3°	25	10	17	7.5 HP
4	0.5 – 3°	20	8	21	7.5 HP
4	0.5 – 3°	15	6	25	10 HP
4	0.5 – 3°	14	5	30	12.5 HP

HYDRAULIC VARIABLE RAKE ANGLE SHEARING MACHINE

MODEL	CUTTING LENGTH	NORMAL RAKE ANGEL FOR M.S	MAXIMUM RAKE ANGEL FOR M.S	NORMAL RAKE ANGEL FOR S.S
AHVR – 615	1500	6	8	4
AHVR – 620	2000	6	8	4
AHVR – 625	2500	6	8	4
AHVR – 630	3000	6	8	4
AHVR – 640	4000	6	8	4
AHVR – 650	5000	6	8	4
AHVR – 660	6000	6	8	4
AHVR – 815	1500	8	10	6
AHVR – 820	2000	8	10	6
AHVR – 825	2500	8	10	6
AHVR – 830	3000	8	10	6
AHVR – 840	4000	8	10	6
AHVR – 850	5000	8	10	6
AHVR – 860	6000	8	10	6
AHVR – 1015	1500	10	13	8
AHVR – 1020	2000	10	13	8
AHVR – 1025	2500	10	13	8
AHVR – 1030	3000	10	13	8
AHVR – 1040	4000	10	13	8
AHVR – 1050	5000	10	13	8
AHVR – 1060	6000	10	13	8
AHVR – 1315	1500	13	16	10
AHVR – 1320	2000	13	16	10
AHVR – 1325	2500	13	16	10
AHVR – 1330	3000	13	16	10
AHVR – 1340	4000	13	16	10
AHVR –1350	5000	13	16	10
AHVR – 1360	6000	13	16	10
AHVR – 1615	1500	16	20	13
AHVR – 1620	2000	16	20	13
AHVR – 1625	2500	16	20	13
AHVR – 1630	3000	16	20	13
AHVR – 1640	4000	16	20	13
AHVR – 1650	5000	16	20	13
AHVR – 1660	6000	16	20	13
AHVR – 2015	1500	20	25	16
AHVR – 2020	2000	20	25	16
AHVR – 2025	2500	20	25	16
AHVR – 2030	3000	20	25	16
AHVR – 2040	4000	20	25	16
AHVR – 2050	5000	20	25	16
AHVR – 2060	6000	20	25	16
AHVR – 2515	1500	25	30	20
AHVR – 2520	2000	25	30	20
AHVR – 2525	2500	25	30	20
AHVR – 2530	3000	25	30	20
AHVR – 2540	4000	25	30	20
AHVR – 2550	5000	25	30	20
AHVR – 2560	6000	25	30	20

MAXIMUM RAKE ANGEL FOR S.S	VARIABLE RAKE ANGEL	RAKE ANGEL STROKE PER MINUTE		NO. OF HOLD DOWNS	MOTOR POWER
		MIN.	MAX.		
6	0.5 – 3°	20	10	9	7.5 HP
6	0.5 – 3°	20	10	11	7.5 HP
6	0.5 – 3°	25	11	13	10 HP
6	0.5 – 3°	23	9	17	10 HP
6	0.5 – 3°	20	8	21	12.5 HP
6	0.5 – 3°	16	7	25	15 HP
6	0.5 – 3°	12	5	30	20 HP
8	0.5 – 3°	21	10	9	10 HP
8	0.5 – 3°	17	8	11	10 HP
8	0.5 – 3°	19	8	13	12.5 HP
8	0.5 – 3°	17	7	17	15 HP
8	0.5 – 3°	15	6	21	20 HP
8	0.5 – 3°	14	5	25	20 HP
8	0.5 – 3°	12	5	30	25 HP
10	0.5 – 3°	19	10	9	12.5 HP
10	0.5 – 3°	18	8	11	12.5 HP
10	0.5 – 3°	16	7	13	15 HP
10	0.5 – 3°	15	7	17	15 HP
10	0.5 – 3°	13	5	21	25 HP
10	0.5 – 3°	12	5	25	25 HP
10	0.5 – 3°	10	4	30	30 HP
13	1 – 4°	15	7	9	15 HP
13	1 – 4°	10	4	11	15 HP
13	1 – 4°	8	4	13	25 HP
13	1 – 4°	8	4	17	25 HP
13	1 – 4°	8	4	21	25 HP
13	1 – 4°	6	2	25	30 HP
13	1 – 4°	4	1	30	25 HP
16	1 – 4°	10	4	9	25 HP
16	1 – 4°	10	4	11	30 HP
16	1 – 4°	9	3	13	30 HP
16	1 – 4°	12	2	17	30 HP
16	1 – 4°	12	2	21	30 HP
16	1 – 4°	10	1	25	35 HP
16	1 – 4°	9	1	30	40 HP
20	1 – 4°	9	4	9	30 HP
20	1 – 4°	9	4	11	40 HP
20	1 – 4°	8	2	13	40 HP
20	1 – 4°	7	3	17	40 HP
20	1 – 4°	7	2	21	50 HP
20	1 – 4°	7	2	25	60 HP
20	1 – 4°	6	2	30	40 HP
25	1 – 4°	6	2	9	50 HP
25	1 – 4°	8	4	11	50 HP
25	1 – 4°	7	3	13	60 HP
25	1 – 4°	7	2	17	60 HP
25	1 – 4°	6	2	21	75 HP
25	1 – 4°	7	1	25	75 HP
25	1 – 4°	6	1	30	75 HP



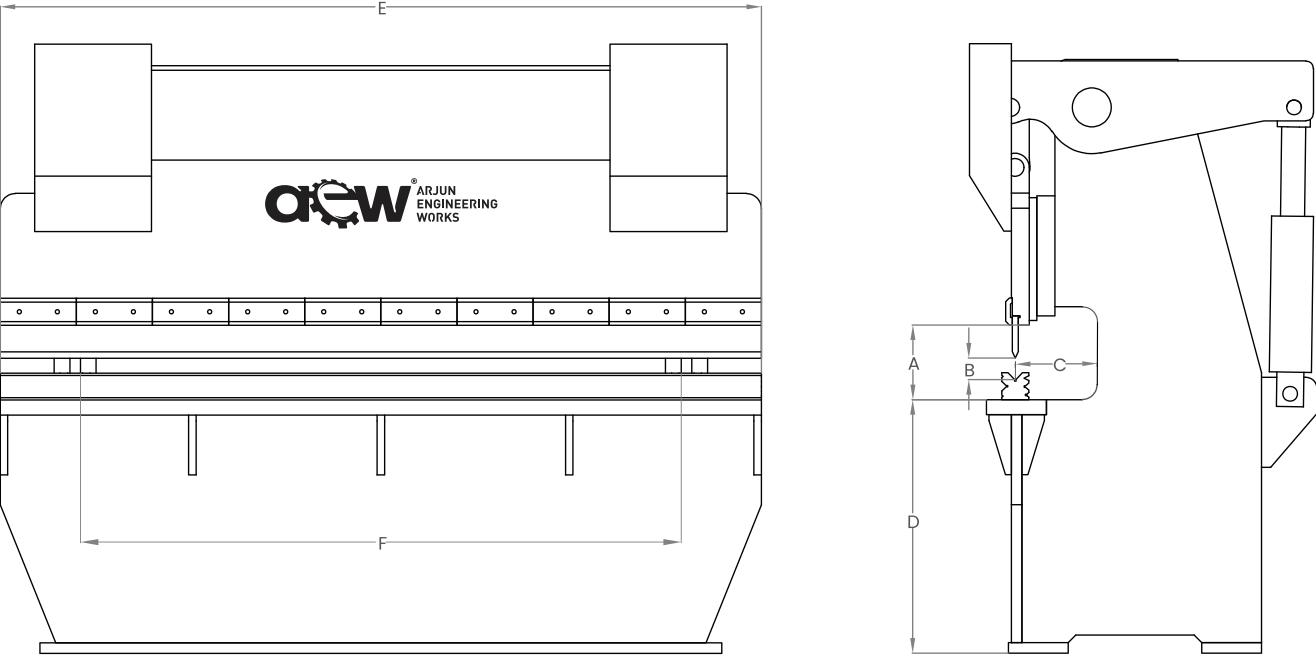
STANDARD FEATURES

Ram travel repeatable within $+0.03\text{mm}$ for consistent bends for interchangeable output. Ram travel is referenced from the bed to avoid side frame deflection affecting stroke accuracy. Rugged structure of ultra tested IS 2062 plates, rigidity conforming to international standards. Hydraulic, Electricals of internationally reputed brands for consistent performance and reliable operation. Front operated manually back gauge front sheet supports with scale. Most hydraulic parts rated for 310 bar, but working pressure 160 bar for long life, reliable operation. Ram guides of 4-piece design with replaceable liners. Pivots with permanently lubricated by central hand pump. Cylinders of ultra-tested seamless honed tubes, hard chrome-plated pistons, dual seals (Teflon ring plus a set of chevron packing) for extra reliability. 3-speed bending cycles for faster output yet slow, smooth bending with minimal shock loads. Movable control station with majority control, emergency stop, up-down foot-switch controls, inch cycle mode for set-up and one-off jobs. Single cycle modes for repeat cycles, production runs. Main cylinders, seals can be easily replaced without requiring a crane of dismantling the ram. Hydraulic power gives silent working, better safety against overload, instant stoppage-reversal of ram one set of one-handed standard punch, multi-V die Block Lifting chain system and rotation of die block when using multi-Vee die block.

STANDARD ACCESSORIES

- » Levers Multiply Force Allowing Smaller Cylinders.
- » Ram Parallel Motion (Synchronizing) By Heavy-Duty Torsion Tube.
- » Main Drive Motor Complete with Hydraulic Power Pack.
- » Fine Stroke Adjustment Rod with Limit Switches.
- » Long Adjustable Stroke Length with Adjustable Speed Change Point.
- » Three Speed Stroke Cycle with Fast Approach-Return & Slow Pressing.
- » Different Stroke Cycles For Set-Up Trials (Inching), Production Runs.
- » Pair of Front Sheet Supports Sheet While Loading.
- » Manual Hand Operated Back Gauge 600 Mm. Long.
- » Movable Operator Console with On-Off & Emergency Push Buttons, Cycle Selector.
- » Electric Control Panel Mounted On Side Frame.
- » Pair Lifting Chains for Powered Lifting Of Die-Block While Changing Sides for Suitable V Sizes.
- » One Suitable 5 Way Die And Punch.
- » Manual Oil Pump for Lubrication

REAR CYLINDER HYDRAULIC PRESS BRAKE MACHINE



MODEL	TONNAGE	BENDING CAPACITY FOR M.S (BL)	TABLE WIDTH (TW)	CLEAR DISTANCE (CD)	RAM STROKE (RS)	OPEN HEIGHT (OH)	THROAT DEPTH (TD)	MOTOR POWER	SPEED		
									APPROACH	PRESSING	RETURN
APBR – 212	20	1270 x 2.5	125	900	100	250	200	3 HP	35	9	60
APBR – 215	20	1525 x 2	125	1100	100	250	200	3 HP	35	9	60
APBR – 312	30	1270 x 3	125	900	100	250	200	3 HP	30	9	53
APBR – 315	30	1525 x 2.15	125	1100	100	250	200	3 HP	30	9	53
APBR – 320	30	2030 x 2	125	1500	100	250	200	3 HP	30	9	53
APBR – 325	30	2540 x 1.6	125	2000	100	250	200	3 HP	30	9	53
APBR – 412	40	1270 x 4	150	900	100	250	200	5 HP	35	9	55
APBR – 415	40	1525 x 3	150	1100	100	250	200	5 HP	35	9	55
APBR – 420	40	2030 x 2.5	150	1550	100	250	200	5 HP	35	9	55
APBR – 425	40	2540 x 2	150	2000	100	250	200	5 HP	35	9	55
APBR – 430	40	3125 x 1.6	150	2500	400	250	200	5 HP	35	9	55
APBR – 512	50	1270 x 5	175	900	125	250	200	5 HP	30	7	55
APBR – 515	50	1525 x 4	175	1100	125	250	200	5 HP	30	7	55
APBR – 520	50	2030 x 3	175	1550	125	250	200	5 HP	30	9	55
APBR – 525	50	2540 x 2.5	175	2000	125	250	200	5 HP	30	7	55
APBR – 530	50	3125 x 2	175	2500	125	250	200	5 HP	30	7	55
APBR – 612	60	1270 x 4	175	900	125	330	200	5 HP	25	6	50
APBR – 615	60	1525 x 5	175	1100	125	330	200	5 HP	25	6	50
APBR – 620	60	2030 x 4	175	1550	125	330	200	5 HP	26	6	50
APBR – 625	60	2540 x 3	175	2000	125	330	200	5 HP	26	6	50
APBR – 630	60	3125 x 2.5	175	2500	125	330	200	5 HP	26	6	50
APBR – 812	80	1270 x 8	200	400	150	330	250	7.5 HP	37	6	41
APBR – 815	80	1525 x 6	200	1100	150	330	250	7.5 HP	37	6	41
APBR – 820	80	2030 x 5	200	1550	150	330	250	7.5 HP	37	6	41
APBR – 825	80	2540 x 4	200	2000	150	330	250	7.5 HP	37	6	41
APBR – 830	80	3125 x 3	200	2500	150	330	250	7.5 HP	37	6	41
APBR – 840	80	4000 x 2.5	200	3500	150	330	250	7.5 HP	37	6	41
APBR – 1012	100	1270 x 10	200	900	150	330	250	7.5 HP	40	5	40

» ALL DIMENSIONS ARE IN M.M

MODEL	TONNAGE	BENDING CAPACITY FOR M.S (BL)	TABLE WIDTH (TW)	CLEAR DISTANCE (CD)	RAM STROKE (RS)	OPEN HEIGHT (OH)	THROAT DEPTH (TD)	MOTOR POWER	SPEED		
									APPROACH	PRESSING	RETURN
APBR – 1015	100	1525 x 8	200	1100	150	330	250	7.5 HP	40	5	40
APBR – 1020	100	2030 x 6	200	1550	150	330	250	7.5 HP	40	5	40
APBR – 1025	100	2540 x 6	200	2000	150	330	250	7.5 HP	40	5	40
APBR – 1030	100	3125 x 4	200	2500	150	330	250	7.5 HP	40	5	40
APBR – 1040	100	4000 x 3	200	3000	150	330	250	7.5 HP	40	5	40
APBR – 1050	100	5000 x 2.5	200	4000	150	330	250	7.5 HP	40	5	40
APBR – 1060	100	6000 x 2	200	5000	150	330	250	7.5 HP	40	5	40
APBR – 1212	120	1270 x 12	125	900	150	330	300	10 HP	41	6	41
APBR – 1215	120	1525 x 10	125	1100	150	330	300	10 HP	41	6	41
APBR – 1220	120	2030 x 8	125	1550	150	330	300	10 HP	41	6	41
APBR – 1225	120	2540 x 6	125	2000	150	330	300	10 HP	41	6	41
APBR – 1230	120	3125 x 5	125	2500	150	330	300	10 HP	41	6	41
APBR – 1240	120	4000 x 5	125	3000	150	330	300	10 HP	41	6	41
APBR – 1250	120	5000 x 3	125	4000	150	330	300	10 HP	41	6	41
APBR – 1260	120	6000 x 2.5	125	5000	150	330	300	10 HP	41	6	41
APBR – 1612	160	1270 x 16	125	900	200	375	300	15 HP	40	6	40
APBR – 1615	160	1525 x 12	125	1100	200	375	300	15 HP	40	6	40
APBR – 1620	160	2030 x 10	125	1550	200	375	300	15 HP	40	6	40
APBR – 1625	160	2540 x 8	125	2000	200	375	300	15 HP	40	6	40
APBR – 1630	160	3125 x 6	125	2500	200	375	300	15 HP	40	6	40
APBR – 1640	160	4000 x 5	125	3000	200	375	300	15 HP	40	6	40
APBR – 1650	160	5000 x 4	125	4000	200	375	300	15 HP	40	6	40
APBR – 1660	150	6000 x 3	225	5000	200	375	300	15 HP	40	6	40
APBR – 2020	200	2030 x 12	250	1550	200	375	300	20 HP	37	5	37
APBR – 2025	200	2540 x 10	250	2000	200	375	300	20 HP	37	5	37
APBR – 2030	200	3125 x 8	250	2500	200	375	300	20 HP	37	5	37
APBR – 2040	200	4000 x 6	250	3000	200	375	300	20 HP	37	5	37
APBR – 2050	200	5000 x 5	250	4000	200	375	300	20 HP	37	5	37
APBR – 2060	200	6000 x 4	250	5000	200	375	300	20 HP	37	5	37
APBR – 2520	250	2030 x 16	250	1550	200	375	300	25 HP	40	5	40
APBR – 2525	250	2540 x 13	250	2000	200	375	300	25 HP	40	5	40
APBR – 2530	250	3125 x 10	250	2500	200	375	300	25 HP	40	5	40
APBR – 2540	250	4000 x 8	250	3000	200	375	300	25 HP	40	5	40
APBR – 2550	250	5000 x 6	250	4000	200	375	300	25 HP	40	5	40
APBR – 2560	250	6000 x 5	250	5000	200	375	300	25 HP	40	5	40
APBR – 3020	300	2030 x 20	275	1550	200	425	300	30 HP	36	5	36
APBR – 3025	300	2540 x 16	275	2000	200	425	300	30 HP	36	5	36
APBR – 3030	300	3125 x 13	275	2500	200	425	300	30 HP	36	5	36
APBR – 3040	300	4000 x 10	275	3000	200	425	300	30 HP	36	5	36
APBR – 3050	300	5000 x 8	275	4000	200	425	300	30 HP	36	5	36
APBR – 3060	300	6000 x 6	275	5000	250	425	300	30 HP	36	5	36
APBR – 4020	400	2030 x 25	300	1550	250	450	350	40 HP	34	5	34
APBR – 4025	400	2540 x 20	300	2000	250	450	350	40 HP	34	5	34
APBR – 4030	400	3125 x 16	300	2500	250	450	350	40 HP	34	5	34
APBR – 4040	400	4000 x 13	300	3000	250	450	350	40 HP	34	5	34
APBR – 4050	400	5000 x 10	300	4000	250	450	350	40 HP	34	5	34
APBR – 4060	400	6000 x 8	300	5000	250	450	350	40 HP	34	5	34
APBR – 5020	500	2030 x 30	350	1550	250	450	350	50 HP	28	5	28
APBR – 5025	500	2540 x 25	350	2000	250	450	400	50 HP	28	5	28
APBR – 5030	500	3125 x 20	350	2500	250	450	400	50 HP	28	5	28
APBR – 5040	500	4000 x 16	350	3000	250	450	400	50 HP	28	5	28
APBR – 5050	500	5000 x 13	350	4000	250	450	400	50 HP	28	5	28
APBR – 5060	500	6000 x 10	350	5000	250	450	400	50 HP	28	5	28

» DESIGN, DIMENSIONS & PARTICULARS ARE SUBJECT TO ALTERATIONS WITHOUT NOTIFICATION.

'ANX' SERIES CROSS SHAFT POWER PRESS MACHINE

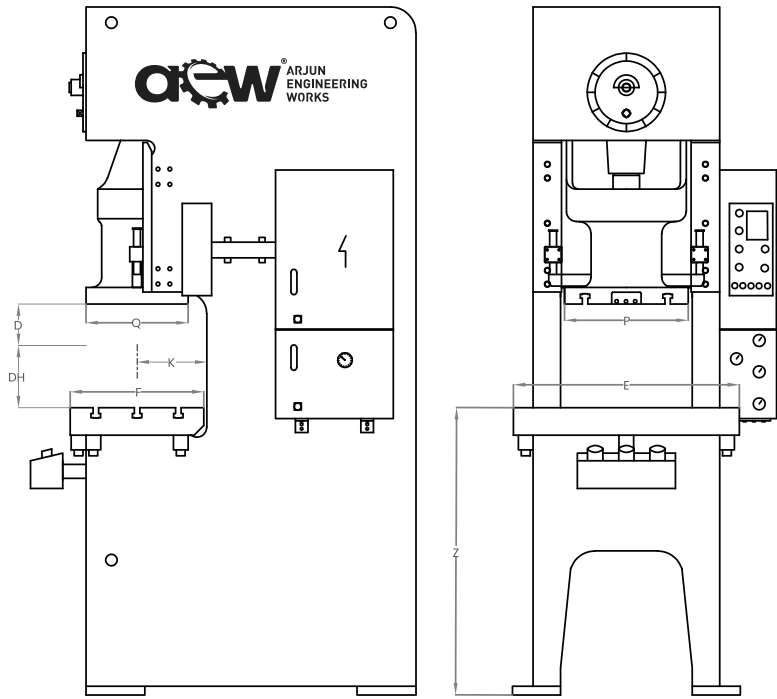


STANDARD ACCESSORIES

- » Main Motor
- » Plc Controlled System (bpc-2.1)
- » Automatic Grease Lubrication Device
- » Hydraulic Overload Protector
- » Motorized Slide Adjustment (bx1-63 – 250)
- » Manual Slide Adjustment (bx1-32 – 40)
- » Shut Height Indicator (bx1-63 – 250)
- » Production Counter
- » Dual Solenoid Valve
- » Rotary Cam Limit Switch
- » Counter Balance For Slide
- » Portable Operation Stand

OPTIONAL ACCESSORIES

- » Pneumatic Die Cushion
- » Photo Electrical Safety Device
- » Anti Vibration Mount
- » Foot Switch
- » Knockout Device
- » Quick Die Change System
- » Variable Speed Drive
- » Coil And Strip Feeder
- » Press Control System (bpc-3.1)
- » Touch Screen Panel Display With Error Message
- » Digital Crank Angle Indicator



Model		ANX-25		ANX-35			ANX-45		
		NG	SG	NG	HG	SG	NG	HG	SG
		25		35			45		
FIX STROKE (D)	MM	40	80	40	40	90	50	50	110
ADJUSTABLE STROKE	MM	8-40	8-80	8-40	8-40	8-88	8-50	8-50	8-88
SPM(FIX)	SPM	150	90	150	130	80	140	120	70
SPM (VARIABLE)	SPM	100-200	60-9	100-200	80-170	60-90	100-180	80-160	50-60
RATING POINT	MM	1	3.2	1.2	2.3	3.2	1.5	2.3	3.2
DIE HEIGHT (D H)	MM	230		250			270		
SLIDE ADJUSTMENT (G)	MM	50		50			60		
SLIDE AREA (PxQ)	MM ²	330 x 250		380 x 300			430 x 350		
TOOL BORE (Ø)	MM	40		50.8			50.8		
BOLSTER AREA (ExF)	MM ²	700 x 320		780 x 400			840 x 440		
BOLSTER THICKNESS	MM	80		85			110		
FLOOR TO TOP OF BOLSTER (Z)	MM	800		800			800		
CLEAR DIST BETN. UPRIGHTS	MM	430		490			495		
MAIN MOTOR (HP x P)	FIX	3 x 4		3 x 4			5 x 4		
	VARIABLE	5 x 4		5 x 4			7.5 x 4		
SLIDE ADJ. MOTOR	KW	-		-			-		
FOOT SIZE FIX	MM	760 x 1025		830 x 1130	830 x 1130	830 x 1130	855 x 1245	855 x 1295	860 x 1290
FOOT SIZE ADJUSTABLE	MM	760 x 1025		830 x 1220	830 x 1130	830 x 1130	855 x 1245	855 x 1315	855 x 1315
POSITION OF ANCHOR BOLTS FIX	MM	650 x 925		740 x 1010	740 x 1010	740 x 1030	765 x 1125	765 x 1175	770 x 1195
POSITION OF ANCHOR BOLTS ADJUSTABLE	MM	670 x 925		740 x 1100	740 x 1100	740 x 1030	765 x 1125	765 x 1195	765 x 1215
FLOOR SPACE REQUIRED FIX	MM	1060 x 1325 x 2085		1230x1430 x2225	1230x1430 x2150	1230x1430 x2180	1255x1545 x2350	1255x1595 x2255	1260x1590 x2285
FLOOR SPACE REQUIRED ADJUSTABLE	MM	1060 x 1325 x 2120		1230x1520 x2225	1230x1430 x2170	1230x1430 x2195	1255x1545 x2370	1255x1615 x2245	1260x1590 x2265
DIE CUSHION									
Capacity	TONE	3.5		3.5			3.5		
Stroke Length	MM	50		50			50		
Pressure Pad Area	MM	285 x 210		300 x 210			300 x 210		

NG : UNGEARED SERIES | HG : HIGH SPEED GEARED SERIES | SG : STANDARED GEARES SERIES

ANX-63			ANX-80		ANX-110		ANX-160		ANX-200		ANX-250	
NG	HG	SG	HG	SG	HG	SG	HG	SG	HG	SG	HG	SG
63			80		110		160		200		250	
50	50	130	60	150	70	160	80	200	90	220	100	250
8-50	8-50	8-100	8-60	8-100	8-70	8-125	-	8-160	-	-	-	20-160
130	100	60	100	60	80	50	80	40	65	35	55	30
100-160	70-150	40-70	60-130	40-70	60-120	35-60	50-100	30-50	40-80	25-45	30-70	25-40
1.5	2.3	4	3	4.5	3	5	3.5	6	3.5	6	4	6
300			330		360		400		450		450	
70			80		90		100		110		120	
500 x 400			560		650 x 520		720 x 580		860 x 650		960 x 720	
50.8			50.8		63		65		80		80	
900 x 520			1050 x 600		1150 x 680		1250 x 760		1400 x 840		1500 x 900	
120			140		140		160		180		180	
860			900		900		900		1000		1000	
580			620		670		760		900		940	
7.5 x 4			10 x 4		10 x 4		15 x 4		20 x 4		25 x 4	
10 x 4			15 x 4		15 x 4		20 x 4		25 x 4		30 x 4	
0.4			0.4		0.4		0.75		1.5		1.5	
990 x 1420	990 x 1420	990 x 1420	1030x1475	1030x1475	-	1160x1680	1300x1985	1300x1985	1480x2140	1480x2140	1610x2460	1510x2460
-	990 x 1420	990 x 1420	1030x1475	1030x1475	-	1160x1680	-	1300x1985	-	1480x2140	-	1610x2460
890 x 1180	890 x 1180	890 x 1350	930 x 1345	930x1355	-	1060x1380	1180x1655	1180x1655	1360x1755	1360x1755	1470x2060	1470x2060
-	890 x 1180	890 x 1350	930x1345	930x1355	-	1060x1380	-	1180x1655	-	1360x1755	-	1470x2060
1390x1720 x2600	1390x1720 x2540	1390x1170 x2600	1430x1775 x2700	1430x1775 x2765	-	1560x1980 x3015	1700x2285 x3250	1700x2285 x3330	1880x2440 x3650	880x2440 x3730	2010x2760 x3990	2010x2760 x4080
-	1390x1720 x2575	1390x1770 x2600	1430x1775 x2680	1430x1775 x2765	-	1560x1980 x3015	-	1700x2285 x3330	-	1880x2440 x3730	-	2010x2760 x4080
6			6		8		10		14		14	
70			70		90		100		110		120	
380x260			410 x 260		480 x 300		540 x 340		640 x 440		740 x 540	

THE MANUFACTURER RESERVE RIGHT TO MODIFY DESIGN, SPECIFICACATION, MECHANISM,ETC. TO IMPROVE THE PERFORMANCE OF THIS MACHINE WITHOUT NOTICE

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